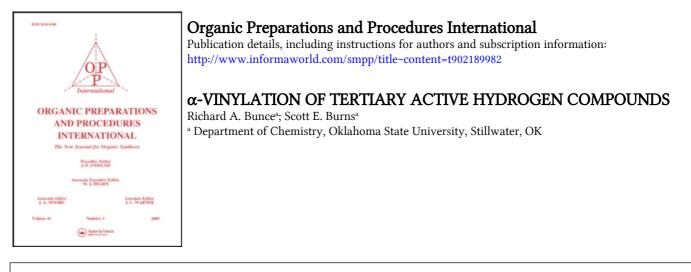
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OPPI BRIEFS

α-VINYLATION OF TERTIARY ACTIVE HYDROGEN COMPOUNDS

Submitted by (7/27/98)

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A recent synthetic project required the introduction of a vinyl group at the methine carbon of a substituted malonate ester. A search of the literature revealed that there are many procedures available to achieve this goal but most require expensive or esoteric reagents.¹⁻² One method, apparently not explored, was a sequence involving alkylation with 1,2-dibromoethane followed by dehydrohalogenation. Earlier work by Salmon-Legagneur and co-workers³ suggested that this strategy was possible, but other reports⁴⁻⁶ indicated that bromination would compete with alkylation in the first step. We wish to report the successful use of an alkylation-dehydrohalogenation procedure for the α -vinylation of tertiary active hydrogen compounds.

The results of our study are summarized in the Scheme. Since our original goal was the vinylation of a tertiary malonate ester, we began by looking at ethyl methyl (\pm)-methylpropanedioate (**1a**).⁷ The sequence was initiated by deprotonation of the diester with sodium hydride in DMF. Once anion formation was complete, the solution was cooled to 0° and 1,2-dibromoethane (1.05 eq.) was added dropwise over 30 min. The reaction was stirred at 0° for 3 h and at 25° for 1 h, then worked up to afford the alkylated diester **2a** in 72% yield; none of the bromination product was observed. The dehydrohalogenation was carried out using 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU)⁸ to avoid nucleophilic side-reactions. Optimum conditions involved heating the bromide in neat DBU (1.25 eq.) for 30-60 min at 75-80°. This gave 54% of the dehydrohalogenated product **3a**.

The alkylation with 1,2-dibromoethane was found to be highly sensitive to the steric nature of the R group at the methine carbon of the substituted malonate ester. Substrates incorporating sterically small straight-chain R groups (e.g. **1a-f**) or a ring residue (e.g. **4a**) gave the best yields. Branched R groups such as isopropyl and phenyl, on the other hand, gave less than 5% conversion (by GC) to the alkylated product. These findings reflect normal steric effects in the S_{N2} reaction.

Other active methine compounds were also investigated to determine the scope of the reaction. Both ethyl (\pm)-2-cyanopropanoate⁹ (**1g**) and methyl (\pm)-2-(phenylsulfonyl)propanoate¹⁰ (**1h**)

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1		X 2		3	
substrate	X	R	R'	% yield 2	% yield 3
1a	CO ₂ Et	Me	Me	72	54
1b	CO ₂ Et	Me	Et	70	52
1c	CO ₂ Et	CH ₂ CH=CH ₂	Et	68	48
1 d	CO ₂ Et	CH ₂ CH ₂ CH=CH ₂	Me	65	50
1e	CO ₂ Et	<i>n</i> -C ₆ H ₁₃	Et	72	52
lf	CO ₂ Et	(E)-CH ₂ CH=CHCO ₂ Et	Ме	66	41
1g	CN	Me	Et	58	60
1h	SO ₂ Ph	Me	Me	68	70
	a		,	CO ₂ Me	
4a $(X = O)$ 4b $(X = CI)$		5a (X = O) 75% 5b (X = CH ₂) 40% \cdot	b b	6a (X = O) 48%	6 → 6b 514

were readily vinylated using our method. β -Keto esters, however, gave disappointing results. Ethyl (±)-2-methyl-3-oxobutanoate and methyl (±)-2-oxocyclohexanecarboxylate underwent both C- and

Scheme

O-alkylation with 1,2-dibromoethane to give complex mixtures of products. Methyl (\pm)-2-oxocyclopentanecarboxylate (**4b**) gave successful C-alkylation, but treatment with DBU resulted in deprotonation of the α ' carbon and O-alkylation by the side chain bromide to give heterocycle **6b**. Thus, β -keto esters generally cannot be vinylated using this strategy.

In summary, a simple alkylation-dehydrohalogenation procedure has been developed for the introduction of vinyl substitution to active methine compounds. The method has predictable limitations associated with the alkylation step but requires no special reagents or techniques. Though overall yields are modest in comparison to some of the established procedures, the simplicity of the scheme makes this a useful vinylation protocol for a broad range of substrates.

EXPERIMENTAL SECTION

DMF was vacuum distilled from BaO and stored over 4 Å molecular sieves under N_2 . Other commercial reagents were used as received. All reactions were run under dry N_2 in oven-dried glassware. The NH₄Cl (saturated), HCl (0.5 M), NaHCO₃ (saturated), and NaCl (saturated) used in workup procedures refer to aqueous solutions. Reactions were monitored by capillary GC with FI detection (SE-30 column, 6 m x 0.25 mm i.d., 0.25 µm film thickness) programmed between 50-300°. Preparative separations were performed using one of the following methods: (1) vacuum distillation, (2) flash chromatography¹¹ on silica gel (Grace, grade 62, 60-200 mesh) mixed with Sylvania no. 2282 UV-active phosphor, or (3) PTLC on 20-cm x 20-cm silica gel GF plates (Analtech no. 02015). Chromatographic band elution was monitored using a hand-held UV lamp. Melting points were uncorrected. IR spectra were run as thin films on NaCl disks and were referenced to polystyrene. ¹H NMR and ¹³C NMR spectra were measured in CDCl₃ at 300 MHz and 75 MHz, respectively, and were referenced to internal (CH₃)₄Si. High resolution mass spectra (HRMS, EI/DP) were obtained at 70 eV.

Diethyl (±)-(*E*)-5-methoxycarbonyl-2-hexenedioate (**1f**) was prepared on a 52.4 mmol scale by the literature method.¹² The overall yield was 6.76 g (26.2 mmol, 50%), bp. 115-116° (0.5 mm Hg).

IR: 1751, 1736, 1657, 1376, 982 cm⁻¹; ¹H NMR: δ 6.88 (dt, 1 H, *J* = 15.7, 7.1 Hz), 5.90 (dt, 1 H, *J* = 15.7, 1.6 Hz), 4.21 (q, 2 H, *J* = 7.1 Hz), 4.18 (q, 2 H, *J* = 7.1 Hz), 3.76 (s, 3 H), 3.51 (t, 1 H, *J* = 7.5 Hz), 2.80 (td, 2 H, *J* = 7.3, 1.6 Hz), 1.28 (t, 3 H, *J* = 7.1 Hz) 1.27 (t, 3 H, *J* = 7.1 Hz); ¹³C NMR: δ 169.0, 168.4, 166.1, 143.7, 124.0, 61.7, 60.3, 52.6, 50.4, 31.0, 14.1, 13.9; HRMS *m/z*: Calcd for C₁₂H₁₈O₆: 258.1103. Found: 258.1101.

Anal. Calcd for C₁₂H₁₈O₆: C, 55.81; H, 6.98. Found: C, 55.69; H, 6.95

Representative Procedure for Alkylation with 1,2-Dibromoethane: Ethyl Methyl (±)-(2-Bromoethyl)methylpropanedioate (2a).- To a stirred suspension of 1.39 g (58.0 mmol) of oil-free NaH in 30 mL of dry DMF was added a solution of 9.12 g (57.0 mmol) of ethyl methyl (±)-methyl-propanedioate (1a)⁷ in 15 mL of dry DMF. The mixture was stirred for 10-15 min, then cooled to 0° (ice-water bath), and 11.3 g (5.17 mL, 60.0 mmol) of 1,2-dibromoethane was added dropwise. The reaction was stirred at 0° for 3 h and at 25° for 1 h. The reaction was quenched with 100 mL of saturated NH₄Cl and the mixture was extracted with ether (3x). The combined ethereal layers were washed with NaCl, then dried (MgSO₄), and concentrated under vacuum. The crude product was distilled under vacuum to give 11.0 g (41.0 mmol, 72%) of bromo diester **2a** as a colorless oil, bp. 77-79° (0.5 mm Hg).

IR: 1740, 1387 cm⁻¹; ¹H NMR: δ 4.20 (q, 2 H, J = 7.1 Hz), 3.74 (s, 3 H), 3.39 (m, 2 H), 2.45 (m, 2 H), 1.45 (s, 3 H), 1.26 (t, 3 H, J = 7.1 Hz); ¹³C NMR: δ 171.9, 171.2, 61.6, 53.6, 52.5, 38.9, 27.0, 20.0, 13.8; HRMS *m/z*: Calcd for C₉H₁₅⁷⁹BrO₄: 266.0153. Found: 266.0148.

Anal. Calcd for C₉H₁₅BrO₄: C, 40.45; H. 5.62. Found: C, 40.62; H, 5.66

The following compounds were prepared, on varying scales, using the same procedure. Purification was effected by vacuum distillation or flash chromatography as indicated.

Diethyl (2-Bromoethyl)methylpropanedioate (2b): 11.2 g (39.9 mmol, 70%); bp. 84-85° (0.5 mm Hg); lit.³ bp. 150° (10 mm Hg); IR: 1735, 1387 cm⁻¹; ¹H NMR: δ 4.20 (q, 4 H, *J* = 7.1 Hz), 3.39 (m, 2 H), 2.45 (m, 2 H), 1.45 (s, 3 H), 1.26 (t, 6 H, *J* = 7.1 Hz); ¹³C NMR: δ 171.4 (2), 61.5 (2), 53.7, 38.9, 27.1, 20.0, 13.8 (2); HRMS *m/z:* Calcd for C₁₀H₁₇⁷⁹BrO₄: 280.0309. Found: 280.0305. *Anal.* Calcd for C₁₀H₁₇BrO₄: C, 42.70; H, 6.05. Found: C, 42.81; H, 6.09

Diethyl (2-Bromoethyl)(2-propenyl)propanedioate (2c): 12.0 g (39.0 mmol, 68%), bp. 94-96° (0.3 mm Hg); IR: 3084, 1742, 1652, 1376, 998, 923 cm⁻¹; ¹H NMR: δ 5.66 (ddt, 1 H, *J* = 17.1, 10.4, 7.4 Hz), 5.15 (d, 1 H, *J* = 17.1 Hz), 5.14 (d, 1 H, *J* = 10.4 Hz), 4.21 (q, 4 H, *J* = 7.1 Hz), 3.36 (m, 2 H),

2.66 (dt, 2 H, J = 7.4, 1.2 Hz), 2.44 (m, 2 H), 1.27 (t, 6 H, J = 7.1 Hz); ¹³C NMR: δ 170.4 (2), 131.9, 119.7, 61.6 (2), 57.4, 37.6, 36.1, 27.0, 13.9 (2); HRMS *m/z*: Calcd for C₁₂H₁₉⁷⁹BrO₄: 306.0466. Found: 306.0464.

Anal. Calcd for C₁₂H₁₀BrO₄: C, 47.06; H, 6.21. Found: C, 47.28; H, 6.26

Ethyl Methyl (±)-(2-Bromoethyl)(3-butenyl)propanedioate (2d): 11.4 g (37.1 mmol, 65%); bp. 97-99° (0.3 mm Hg); IR: 3084, 1742, 1645, 1370, 995, 914 cm⁻¹; ¹H NMR: δ 5.76 (m, 1 H), 5.04 (d, 1 H, J = 17.1 Hz), 4.99 (d, 1 H, J = 10.2 Hz), 4.21 (q, 2 H, J = 7.1 Hz), 3.74 (s, 3 H), 3.34 (m, 2 H), 2.48 (m, 2 H), 1.99 (m, 4 H), 1.27 (t, 3 H, J = 7.1 Hz); ¹³C NMR: δ 171.3, 170.6, 137.1, 115.5, 61.6, 57.4, 52.5, 36.2, 32.3, 28.3, 27.0, 13.9; HRMS *m*/*z*: Calcd for C₁₂H₁₉⁷⁹BrO₄: 306.0466. Found: 306.0461. *Anal.* Calcd for C₁₂H₁₉BrO₄: C, 46.91; H, 6.19. Found: C, 47.14; H, 6.25

Diethyl (2-Bromoethyl)hexylpropanedioate (2e): 5.62 g (13.3 mmol, 72%); bp. 120-122° (0.5 mm Hg); IR: 1737, 1374 cm⁻¹; ¹H NMR: δ 4.20 (q, 4 H, *J* = 7.1 Hz), 3.33 (m, 2 H), 2.46 (m, 2 H), 1.88 (m, 2 H), 1.29-1.18 (complex, 8 H), 1.25 (t, 6 H, *J* = 7.1 Hz), 0.88 (t, 3 H, *J* = 6.7 Hz); ¹³C NMR: δ 171.0 (2), 61.4 (2), 57.7, 36.1, 33.0, 31.4, 29.3, 27.3, 23.9, 22.4, 13.9 (3); HRMS *m/z*: Calcd for C₁₅H₂₇⁷⁹BrO₄: 350.1092. Found: 350.1087.

Anal. Calcd for C₁₅H₂₇BrO₄: C, 51.28; H, 7.69. Found: C, 51.49; H, 7.74

Diethyl (±)-(*E***)-5-(2-Bromoethyl)-5-methoxycarbonyl-2-hexenedioate (2f)**: 3.62 g (9.92 mmol, 66%); purified by flash chromatography; IR: 1729, 1656, 1368, 984 cm⁻¹; ¹H NMR: δ 6.76 (dt, 1 H, *J* = 15.5, 7.6 Hz), 5.90 (dt, 1 H, *J* = 15.5, 1.4 Hz), 4.23 (q, 2 H, *J* = 7.1 Hz), 4.20 (q, 2 H, *J* = 7.1 Hz), 3.77 (s, 3 H), 3.36 (m, 2 H), 2.80 (dq, 2 H, *J* = 7.6, 0.8 Hz), 2.46 (m, 2 H), 1.29 (t, 3 H, *J* = 7.1 Hz), 1.27 (t, 3 H, *J* = 7.1 Hz); ¹³C NMR: δ 170.3, 169.6, 165.7, 141.6, 125.6, 61.9, 60.4, 57.2, 52.7, 36.4, 36.1, 26.5, 14.0, 13.8; HRMS *m/z*: Calcd for C₁₄H₂₁⁷⁹BrO₆: 364.0520. Found: 364.0517.

Anal. Calcd for C₁₄H₂₁⁷⁹BrO₆: C, 46.02; H, 5.75. Found: C, 46.29; H, 5.82

Ethyl (±)-4-Bromo-2-cyano-2-methylbutanoate (2g): 7.42 g (31.8 mmol, 58%); bp. 84-86° (0.5 mm Hg); IR: 2248, 1744, 1383 cm⁻¹; ¹H NMR: δ 4.30 (q, 2 H, J = 7.1 Hz), 3.46 (m, 2 H), 2.55 (ddd, 1 H, J = 14.0, 10.5, 6.0 Hz), 2.34 (ddd, 1 H, J = 14.0, 10.5, 5.2 Hz), 1.65 (s, 3 H), 1.35 (t, 3 H, J = 7.1 Hz); ¹³C NMR: δ 168.4, 118.8, 63.2, 43.6, 40.4, 25.5, 23.5, 13.8; HRMS *m/z*: Calcd for C₈H₁₂⁷⁹BrNO₂: 233.0051. Found: 233.0050.

Anal. Calcd for C₈H₁₂BrNO₂: C, 41.03; H, 5.13. Found: C, 41.31; H, 5.16

Methyl (±)-4-Bromo-2-(phenylsulfonyl)-2-methylbutanoate (2h): 3.02 g (9.01 mmol, 68%); purified by flash chromatography; IR: 3070, 3012, 1736, 1584, 1383, 1325, 1145, 763, 727, 691 cm⁻¹; ¹H NMR: δ 7.83 (d, 2 H, J = 7.2 Hz), 7.71 (t, 1 H, J = 7.5 Hz), 7.58 (t, 2 H, J = 7.5 Hz), 3.70 (s, 3 H), 3.46 (td, 1 H, J = 10.2, 5.1 Hz), 3.31 (td, 1 H, J = 10.0, 6.5 Hz), 2.77 (ddd, 1 H, J = 14.0, 10.2, 6.5 Hz), 2.52 (ddd, 1 H, J = 14.0, 10.2, 5.1 Hz), 1.62 (s, 3 H); ¹³C NMR: δ 168.1, 135.3, 134.6, 130.5, 129.0, 72.4, 53.2, 35.9, 25.9, 16.4; HRMS *m/z*: Calcd for C₁₂H₁₅⁷⁹BrO₄³²S: 333.9874. Found: 333.9871.

Anal. Calcd for C₁₂H₁₅BrO₄S: C, 43.11; H, 4.49. Found: C, 43.34; H, 4.52

Methyl (±)-3-(2-Bromoethyl)tetrahydro-2-oxo-3-furancarboxylate (5a):¹³ 10.7 g (42.8 mmol, 75%); purified by flash chromatography; IR: 1779, 1742, 1384 cm⁻¹; ¹H NMR: δ 4.38 (m, 2 H), 3.81

(s, 3 H), 3.54 (td, 1 H, J = 10.0, 5.8 Hz), 3.40 (td, 1 H, J = 10.0, 5.8 Hz), 2.80 (ddd, 1 H, J = 13.1, 6.0, 4.1 Hz), 2.68 (ddd, 1 H, J = 14.4, 9.9, 5.8 Hz), 2.36 (complex, 2 H); ¹³C NMR: δ 173.8, 169.3, 66.2, 53.8, 53.3, 37.0, 32.2, 26.4; HRMS *m/z*: Calcd for C₈H₁₁⁷⁹BrO₄: 249.9840. Found: 249.9841. Anal. Calcd for C₈H₁₁BrO₄: C, 38.40; H, 4.40. Found: C, 38.58; H, 4.51

Methyl (±)-1-(2-Bromoethyl)-2-oxocyclopentanecarboxylate (5b): 5.68 g (22.8 mmol, 40%); bp. 100-101° (0.5 mm Hg); IR: 1758, 1729 cm⁻¹; ¹H NMR: δ 3.73 (s, 3 H), 3.50 (m, 1 H), 3.37 (m, 1 H), 2.59-1.90 (complex, 8 H); ¹³C NMR: δ 213.7, 170.9, 60.1, 52.7, 37.5, 36.9, 33.2, 27.4, 19.5; HRMS *m*/*z*: Calcd for C₉H₁₃⁷⁹BrO₃: 248.0047. Found: 248.0043.

Anal. Calcd for C₀H₁₃BrO₃: C, 43.55; H, 5.24. Found: C, 43.78; H, 5.26

Representative Procedure for the Dehydrohalogenation: Ethyl Methyl (\pm)-Ethenylmethylpropanedioate (3a).- A solution of 2.66 g (10.0 mmol) of ethyl methyl (\pm)-(2-bromoethyl)methylpropanedioate (2a) and 1.90 g (12.5 mmol) of DBU was heated at 75-80° until GC indicated complete consumption of the bromo diester (30-60 min). The reaction was cooled to rt, 50 mL of saturated NH₄Cl was added, and the mixture was agitated until the viscous (or solid) residue dissolved. The solution was extracted with ether (2x) and the combined organic layers were washed with 0.5 M HCl, NaHCO₃, and NaCl, then dried (MgSO₄), and concentrated under vacuum. The crude product was purified by vacuum distillation to give 1.04 g (5.41 mmol, 54%) of olefin 3a as a colorless oil, bp. 57-59° (2.5 mm Hg).

IR: 1737, 1644, 1374, 997, 926 cm⁻¹; ¹H NMR: δ 6.30 (dd, 1 H, *J* = 17.6, 10.8 Hz), 5.27 (d, 1 H, *J* = 10.8 Hz), 5.20 (d, 1 H, *J* = 17.6 Hz), 4.20 (q, 2 H, *J* = 7.1 Hz), 3.75 (s, 3 H), 1.56 (s, 3 H), 1.26 (t, 3 H, *J* = 7.1 Hz); ¹³C NMR: δ 171.7, 171.0, 136.0, 116.1, 61.6, 56.1, 52.6, 19.5, 13.8; HRMS *m*/*z*: Calcd for C₉H₁₄O₄: 186.0892. Found: 186.0889.

Anal. Calcd for C₉H₁₄O₄: C, 58.06; H, 7.52. Found: C, 58.29; H, 7.57

The following compounds were prepared, on varying scales, using the same procedure. Purification was effected by vacuum distillation or PTLC as indicated.

Diethyl Ethenylmethylpropanedioate (3b): 1.87 g (9.35 mmol, 52%); bp. 61-63° (2.5 mm Hg); IR: 1744, 1643, 1376, 993, 927 cm⁻¹; ¹H NMR: δ 6.31 (dd, 1 H, J = 17.6, 10.7 Hz), 5.27 (d, 1 H, J = 10.7 Hz), 5.21 (d, 1 H, J = 17.6 Hz), 4.21 (q, 4 H, J = 7.1 Hz), 1.56 (s, 3 H), 1.26 (t, 6 H, J = 7.1 Hz); ¹³C NMR: δ 171.1 (2), 136.1, 115.9, 61.4 (2), 56.0, 19.4, 13.8 (2); HRMS *m/z:* Calcd for C₁₀H₁₆O₄: 200.1048. Found: 200.1044.

Anal. Calcd for C₁₀H₁₆O₄: C, 60.00; H, 8.00. Found: C, 59.87; H, 7.98

Diethyl Ethenyl(2-propenyl)propanedioate (3c): 1.78 g (7.87 mmol, 48%); bp. 79-81° (2 mm Hg); IR: 3086, 1737, 1644, 1367, 997, 924 cm⁻¹; ¹H NMR: δ 6.30 (dd, 1 H, *J* = 17.9, 10.9 Hz), 5.70 (ddt, 1 H, *J* = 17.2, 10.2, 7.3 Hz), 5.32 (d, 1 H, *J* = 10.9 Hz), 5.21 (d, 1 H, *J* = 17.9 Hz), 5.09 (m, 2 H), 4.20 (q, 4 H, *J* = 7.1 Hz), 2.81 (d, 2 H, *J* = 7.3 Hz), 1.25 (t, 6 H, *J* = 7.1 Hz); ¹³C NMR: δ 170.1 (2), 134.7, 132.5, 118.9, 116.9, 61.4 (2), 59.9, 39.2, 13.9 (2); HRMS *m/z*: Calcd for C₁₂H₁₈O₄: 226.1205. Found: 226.1202.

Anal. Calcd for C₁₂H₁₈O₄: C, 63.71; H, 7.96. Found: C, 63.92; H, 7.99

Ethyl Methyl (±)-(3-Butenyl)ethenylpropanedioate (3d): 1.79 g (7.92 mmol, 50%); bp. 80-82° (2 mm Hg); IR: 3082, 1744, 1644, 1374, 997, 919 cm⁻¹; ¹H NMR: δ 6.34 (dd, 1 H, J = 17.9, 10.9 Hz), 5.78 (ddt, 1 H, J = 17.2, 10.3, 6.5 Hz), 5.33 (d, 1 H, J = 10.9 Hz), 5.19 (d, 1 H, J = 17.9 Hz), 5.00 (m, 2 H), 4.21 (q, 2 H, J = 7.1 Hz), 3.74 (s, 3 H), 2.14 (m, 2 H), 1.98 (m, 2 H), 1.25 (t, 3 H, J = 7.1 Hz); ¹³C NMR: δ 171.0, 170.3, 137.6, 134.7, 116.9, 115.0, 61.5, 59.7, 52.5, 33.9, 28.3, 13.8; HRMS *m/z*: Calcd for C₁₂H₁₈O₄: 226.1205. Found: 226.1201.

Anal. Calcd for C₁₂H₁₈O₄: C, 63.71; H, 7.96. Found: C, 63.86; H, 7.92

Diethyl Ethenylhexylpropanedioate (3e): 1.89 g (7.00 mmol, 52%); bp. 95-98° (0.5 mm Hg); IR: 1758, 1737, 1637, 1374, 997, 926 cm⁻¹; ¹H NMR: δ 6.33 (dd, 1 H, *J* = 17.7, 10.9 Hz), 5.29 (d, 1 H, *J* = 10.9 Hz), 5.17 (d, 1 H, *J* = 17.7 Hz), 4.20 (q, 4 H, *J* = 7.1 Hz), 2.02 (m, 2 H), 1.32-1.16 (complex, 8 H), 1.25 (t, 6 H, *J* = 7.1 Hz), 0.87 (t, 3 H, *J* = 6.7 Hz); ¹³C NMR: δ 170.7 (2), 135.1, 116.5, 61.3 (2), 60.0, 34.8, 31.4, 29.4, 23.9, 22.4, 13.9 (3); HRMS *m*/z: Calcd for C₁₅H₂₆O₄: 270.1831. Found: 270.1826. *Anal.* Calcd for C₁₅H₂₆O₄: C, 66.67; H, 9.63. Found: C, 66.89; H, 9.67

Diethyl (±)-(*E***)-5-Ethenyl-5-methoxycarbonyl-2-hexenedioate (3f)**: 1.14 g (4.01 mmol, 41%); purified by PTLC; IR: 1736, 1657, 1368, 986 cm⁻¹; ¹H NMR: δ 6.80 (dt, 1 H, *J* = 15.7, 7.5 Hz), 6.29 (dd, 1 H, *J* = 17.7, 10.9 Hz), 5.87 (dt, 1 H, *J* = 15.7, 1.4 Hz), 5.37 (d, 1 H, *J* = 10.9 Hz), 5.23 (d, 1 H, *J* = 17.7 Hz), 4.22 (q, 2 H, *J* = 7.1 Hz), 4.17 (q, 2 H, *J* = 7.1 Hz), 3.76 (s, 3 H), 2.94 (dd, 2 H, *J* = 7.6, 1.4 Hz), 1.27 (t, 3 H, *J* = 7.1 Hz), 1.25 (t, 3 H, *J* = 7.1 Hz); ¹³C NMR: δ 170.1, 169.4, 165.9, 142.4, 133.9, 125.0, 117.7, 61.8, 60.2, 59.5, 52.7, 37.3, 14.0, 13.8; HRMS *m/z*: Calcd for C₁₄H₂₀O₆: 284.1259. Found: 284.1254.

Anal. Calcd for C₁₄H₂₀O₆: C, 59.15; H, 7.04. Found: C, 59.27; H, 7.07

Ethyl (±)-2-Cyano-2-methyl-3-butenoate (3g): 1.58 g (10.3 mmol, 60%); bp. 35-37° (0.5 mm Hg); IR: 2248, 1751, 1643, 1383, 994, 936 cm⁻¹; ¹H NMR: δ 5.90 (dd, 1 H, J = 17.0, 10.1 Hz), 5.64 (d, 1 H, J = 17.0 Hz), 5.39 (d, 1 H, J = 10.1 Hz), 4.27 (q, 2 H, J = 7.1 Hz), 1.70 (s, 3 H), 1.33 (t, 3 H, J = 7.1 Hz); ¹³C NMR: δ 167.9, 133.3, 118.1 (2), 63.1, 46.9, 23.8, 13.7; HRMS *m/z*: Calcd for C₈H₁₁NO₂: 153.0790. Found: 153.0788.

Anal. Calcd for C₈H₁₁NO₂: C, 62.75; H, 7.19. Found: C, 62.77; H, 7.21

Methyl (±)-2-(Phenylsulfonyl)-2-methyl-3-butenoate (3h): 0.80 g (3.15 mmol, 70%); purified by PTLC; IR: 3070, 3005, 1744, 1635, 1585, 1376, 1325, 1152, 763, 727, 691 cm⁻¹; ¹H NMR: δ 7.83 (d, 2 H, J = 7.2 Hz), 7.67 (t, 1 H, J = 7.5 Hz), 7.54 (t, 2 H, J = 7.5 Hz), 6.27 (dd, 1 H, J = 17.5, 10.8 Hz), 5.47 (d, 1 H, J = 10.8 Hz), 5.35 (d, 1 H, J = 17.5 Hz), 3.76 (s, 3 H), 1.72 (s, 3 H); ¹³C NMR: δ 167.8, 135.9, 134.2, 131.6, 130.8, 128.6, 121.4, 74.4, 53.2, 15.4; HRMS *m/z*: Calcd for C₁₂H₁₄O₄³²S: 254.0613. Found: 254.0610.

Anal. Calcd for C₁₂H₁₄O₄S: C, 56.69; H, 5.51. Found: C, 56.83; H, 5.57

Methyl (±)-3-Ethenyltetrahydro-2-oxo-3-furancarboxylate (6a): 1.63 g (9.59 mmol, 48%); purified by PTLC; IR: 3091, 1780, 1736, 1643, 1376, 994, 929 cm⁻¹; ¹H NMR: δ 6.20 (dd, 1 H, *J* = 17.6, 10.6 Hz), 5.41 (d, 1 H, *J* = 10.6 Hz), 5.33 (d, 1 H, *J* = 17.6 Hz), 4.36 (m, 2 H), 3.81 (s, 3 H), 2.92 (ddd, 1 H, *J* = 13.0, 7.1, 5.6 Hz), 2.47 (ddd, 1 H, *J* = 13.0, 7.5, 6.9 Hz); ¹³C NMR: δ 173.1, 169.1,

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132.7, 117.9, 66.0, 56.8, 53.4, 32.0; HRMS m/z: Calcd for C₈H₁₀O₄: 170.0579. Found: 170.0577. Anal. Calcd for C₈H₁₀O₄: 56.47; H, 5.88. Found: 56.63; H, 5.91

Methyl (±)-3,3a,4,5-Tetrahydro-2*H*-cyclopenta[b]furan-3a-carboxylate (6b): 1.35 g (8.03 mmol, 51%); bp. 50-55° (0.5 mm Hg); IR: (thin film) 3082, 1730, 1680, 1374 cm⁻¹; ¹H NMR: δ 4.59 (m, 2 H), 4.55 (m, 1 H), 3.74 (s, 3 H), 2.89 (ddd, 1 H, J = 14.4, 5.9, 1.5 Hz), 2.46 (m, 3 H), 1.85 (m, 2 H); ¹³C NMR: δ 174.8, 163.2, 93.2, 77.5, 60.7, 52.2, 36.0, 34.6, 34.0; HRMS *m/z*: Calcd for C₉H₁₂O₃: 168.0786. Found: 168.0785.

Anal. Calcd for CoH12O3: C, 64.29; H, 7.14. Found: C, 64.35; H, 7.17

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AN IMPROVED LARGE SCALE SYNTHESIS OF 2,3-DIHYDROXYTEREPHTHALIC ACID AND DIMETHYL 2,3-DIHYDROXYTEREPHTHALATE

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2,3-Dihydroxyterephthalic acid (3) and derivatives such as dimethyl 2,3-dihydroxyterephthalate (4) are important synthetic intermediates.¹ They are key building blocks in the synthesis of specific sequestering agents for removal of iron (III) from human transferrin² and in the synthesis of antidote agents for hazardous radionuclides such as $Pu(IV)^3$ and Ga(III).⁴ They are also used in the preparation of novel synthetic siderophores⁵ and molecular receptors⁶ as well as in the synthesis of